# 2020-2021 TTC Catalog - Machine Tool Technology (MTT)

### MTT 001 - Machine Tool Technology Non-Equivalent

### Lec: 0 Lab: 0 Credit: 0

Indicates credit given for machine tool technology course work transferred from another college for which there is no equivalent course at TTC.

### Grade Type: Letter Grade

Division: Manufacturing and Maintenance

### **MTT 101 - Introduction to Machine Tool**

### Lec: 0.5 Lab: 4.5 Credit: 2.0

This course covers the basics in measuring tools, layout tools and bench tools; and basic operations of lathes, mills and drill presses.

#### Grade Type: Letter Grade

Division: Manufacturing and Maintenance

### MTT 111 - Machine Tool Theory and Practice I

Lec: 1.0 Lab: 12.0 Credit: 5.0

#### **Course Offered**

Fall

This course is an introduction to the basic operation of machine shop equipment.

### Grade Type: Letter Grade

**Division:** Manufacturing and Maintenance

### MTT 112 - Machine Tool Theory and Practice II

Lec: 1.0 Lab: 12.0 Credit: 5.0 Course Offered Spring This course is a combination of the basic theory and operation of machine shop equipment.

### Prerequisite

MTT 111

### Grade Type: Letter Grade

Division: Manufacturing and Maintenance

### **MTT 143 - Precision Measurements**

Lec: 1.5 Lab: 1.5 Credit: 2.0 Course Offered Fall Spring This course is a study of precision measuring instruments.

### Grade Type: Letter Grade

Division: Manufacturing and Maintenance

### MTT 145 - Machining of Metals

Lec: 3.0 Lab: 0 Credit: 3.0

### Course Offered

Spring

This course covers theoretical and practical training in the physical properties of metals, their required stock removal/speeds/feeds and depths of cut, and finish requirements.

### Grade Type: Letter Grade

Division: Manufacturing and Maintenance

# MTT 243 - Advanced Dimensional Metrology for Machinists

Lec: 3.0 Lab: 0 Credit: 3.0

#### **Course Offered**

Fall

This course is a study of higher levels of measurement, measuring instruments, and measuring techniques. The course consists of a theoretical and practical study incorporating the metric system, geometric dimensioning/tolerancing, sine bars/plates for compound angles and more.

Completion of a Machine Tool Technology Degree or Certificate program.

Corequisite

MTT 255

Grade Type: Letter Grade Division: Manufacturing and Maintenance

# MTT 250 - Principles of CNC

Lec: 2.0 Lab: 3.0 Credit: 3.0 Course Offered Summer This course is an introduction to the coding used in CNC programming.

Grade Type: Letter Grade Division: Manufacturing and Maintenance

# MTT 251 - CNC Operations

Lec: 2.5 Lab: 1.5 Credit: 3.0

#### Course Offered

Spring Summer

This course is a study of CNC machine controls, setting tools, and machine limits and capabilities.

### Corequisite

MTT 250 and MTT 253 or departmental approval **Grade Type:** Letter Grade

**Division:** Manufacturing and Maintenance

# **MTT 253 - CNC Programming and Operations**

Lec: 2.0 Lab: 3.0 Credit: 3.0 Course Offered

### Summer

This course is a study of the planning, programming, selecting, tooling, determining speeds and feeds, setting, operating and testing of CNC programs on CNC machines.

### Corequisite

MTT 250 or advisor approval

Grade Type: Letter Grade

**Division:** Manufacturing and Maintenance

# MTT 255 - CNC Programming II

Lec: 1.0 Lab: 6.0 Credit: 3.0

### **Course Offered**

Fall

This course includes CNC programming with simulated production conditions.

Completion of Machine Tool Technology Degree or Certificate program.

#### Corequisite

MTT 243

Grade Type: Letter Grade

Division: Manufacturing and Maintenance

### MTT 258 - CNC Machine Tool Cam

Lec: 3.0 Lab: 0 Credit: 3.0

#### **Course Offered**

Fall

This course is a study of computer assisted manufacturing graphics systems needed to create CNC programs.

### Prerequisite

MTT 243

and

MTT 255

### Corequisite

MTT 260

Grade Type: Letter Grade

# MTT 260 - Advanced Multi-Axis Programming and Ops I

Lec: 3.0 Lab: 3.0 Credit: 4.0

### **Course Offered**

Fall

This course is a study of programming advanced CNC multi-axis machines, setting of tools, machine limits. capabilities, and safety.

### Prerequisite

MTT 243 and MTT 255 **Corequisite** MTT 258

Grade Type: Letter Grade

Division: Manufacturing and Maintenance